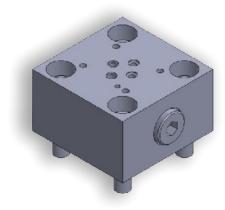


COVER WITH BUILT IN SHUTTLE VALVE FOR FITTING DIRECTION CONTROL VALVE Model: H9-LC*SDEA

Ref. No. D 04892 Release 07 / 2019

ENGINEERING - 1

DESCRIPTION



The Covers H9-LC*SDEAA and H9-LC*SDEAB are designed to hold Hydronine make 2 port slip-in cartridge valves in the cavities machined as per ISO 7368, with built in facility to control the operation of the cartridge valve as under,

Referring to the circuits shown below, the built-in Shuttle valve in the cover selects higher of the pilot pressures brought to the cover at its ports X and from either A (in case of cover model H9-LC*SDEAA) or B (in case of cover model H9-LC*SDEAB) to the control port C of the cartridge valve.

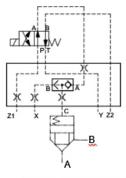
Thus, these configurations are very convenient in cartridge circuits when one wishes to use a Cartridge valve as a solenoid controlled leakage-free gate (leakage-free in the direction of the cartridge from port B to port A). This can be achieved by connec -ting control port X to port B of the cartridge in manifold.

If done so, by using the cover model H9-LC*SDEAA, with solenoid in de-energized condition, one can achieve a function of free flow with check from its port A to port B. By energizing the solenoid, the passage in the cartridge (from port A to B or B to A) can be blocked.

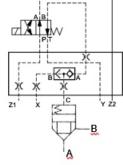
By using the cover model H9-LC*SDEAB, with solenoid de-energizes condition, one can block the passage in the cartridge (from port A to B or B to A). By energizing the solenoid, free flow with check from its port A to port B can be achieved.

SECTION PAIBTAIB A B

HYDRAULIC SYMBOL



H9-LC*SDEAA



H9-LC*SDEAB

TECHNICAL SPECIFICATIONS

Mounting interface : As per ISO 7368

Working pressure : 350 bar. Hydraulic medium : Mineral oil.

Temperature range : -20°C to + 80°C. Viscosity range : 10 cSt to 380 cSt.

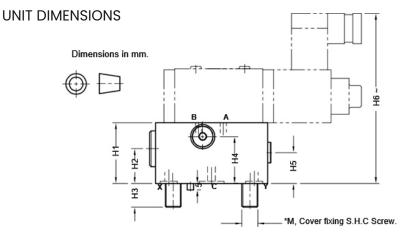
Fluid cleanliness required : ISO 4406 20/18/15 or better.

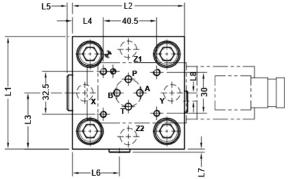


COVER WITH BUILT IN SHUTTLE VALVE FOR FITTING DIRECTION CONTROL VALVE Model: H9-LC*SDEA

Ref. No. D 04892 Release 07 / 2019

ENGINEERING - 2

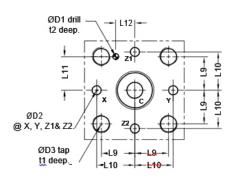




Notes:

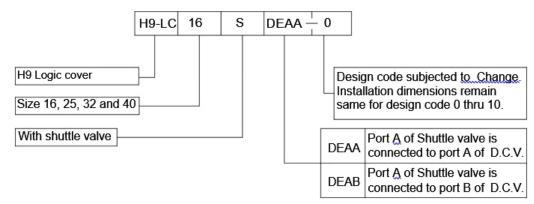
- 1. Cover fixing S.H.C Screws are **OUT OF** SCOPE OF SUPPLY.
- 2. Mounting interface for Soln. D.C.V as per ISO 4401-03-02.

Cover mounting interface as per ISO 7368.



Size	Mass Kg. apprx	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	ØD1	ØD2 max	ØD3	t1	t2	Н1	H2	Н3	H4	Н5	Н6	*M. 4 nos. Cover fixin S.H.C. Screw (Class 12.9)	Tightening Torque.
16	2.3	65	75	32.5	26.2	4				23	25	23	10.5	4	4	М8	14	10	53	25	12			158	M8 x 40 Long	39 Nm
25	3.0	85	85	42.5	23.5	4				29	33	29	16	6	6	M12	20	10	50	25	18			150	M12 x 45 Long	135 Nm
32	4.7	10 2	102	51	32	0	43	3	8	35	41	35	17	6	8	M16	26	10	55	31	24	42.5	28	160	M16 x 55 Long	330 Nm
40	7.5	12 5	125	62.5	43.5	0	54	3		42.5	50	42.5	23	6	10	M20	33	10	60	35	30	48		165	M20 x 70 Long	650 Nm

ORDERING COAD



Notes: Solenoid (refer spool type) to be ordered separately.

